

# **SUT-4BR**

## **UNPACK AND IDENTIFY THE FOLLOWING PARTS.**

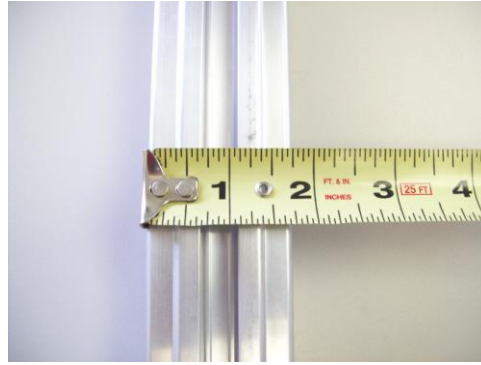
**Failure to follow the assembly instructions could result in serious injury.**

**Incorrect assembly or modifications to your rack will void any specific or implied warranty.**

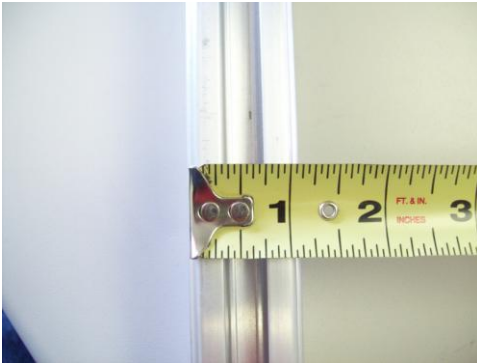
**For questions or assistance assembling your dolly call 800-282-5042**



**12 cross bars at 72 inches.  
4 uprights at 84 inches.**



**1 3/4 inch “wide” side.**



**1 1/4 inch “narrow” side.**



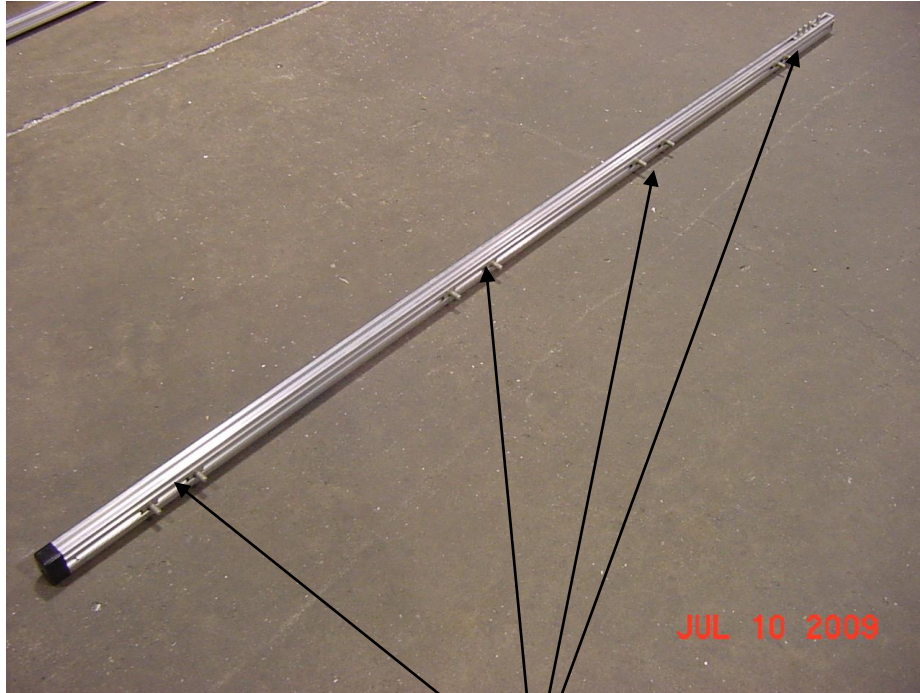
**T-bolt and lock nut – 96 pieces each.**



**3 inch angle – 48 pieces. One leg is  
slightly longer than the other.**



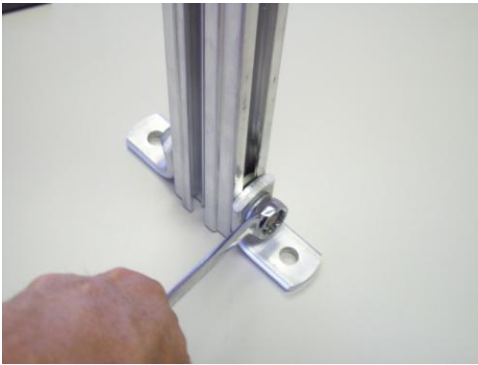
**Vinyl cap and aluminum foot – 4 each.**



**Lay out the four 84 inch uprights and install 8 T-bolts in the wide side and 4 T-bolts in the narrow side of each. (Pencil marks.)**



**Install a vinyl cap and aluminum foot on each end.**



**Install the shorter leg of the 3 inch angles to the ends of the 12 cross bars.**



**(Pencil marks.) Install 4 cross bars to the T-bolts in the wide sides of the uprights. Align the center of the cross bars with the pencil marks on the uprights.**



**Install the 4 cross bars that hold the two rack sections together on the “narrow” side of the uprights at the pencil marks.**





**Finished rack**



**3 Boat rack shown.**

# SUT-4BRE



**SUT-4BR shown with SUT-4BRE attached.**